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Adhesives/Coatings
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ISO 9001:2015 Registered

PlasTEAK Glue M-FADTHGL / M-FADTHQT
WATER BASED ADHESIVE

PRODUCT DESCRIPTION:

CTI-2014 B is a water based adhesive designed to bond carpet, foam, and other substrates to chipboard or hardboard in the manufacture of automotive trim components. It has good tack characteristics along with fast speed of set properties.

PRODUCT SPECIFICATIONS:

Adhesive Base:	Vinyl Acetate
Color:	White
Solids:	62 ± 4%
Viscosity:	7000 ± 2,000 cps @ 77°F Spindle #3 @ 10 RPM
Weight/U.S. Gallon:	9.0 ± .2
Odor:	Mild Aromatic Odor
pH:	4-6
Freezing Sensitivity:	Protect from freezing

SURFACE PREPARATION:

Be certain surfaces are clean, dry and free from dirt, oil, dust, etc.

APPLICATION PROCEDURE:

CTI-2014 B can be applied by roll coating.

CLEAN UP:

WATER, if not completely dry. If dried, MINERAL SPIRITS or TRIETHANE can be used.

STORAGE CONDITIONS:

Storage between 50°F and 90°F is preferred. Material should be used within 90 days from date of manufacture.

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